



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3110-3**Job Sheet 199567****Part No:** D3110-3**Job Qty:** 2 pcs**Part Name:** Handle Assembly**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 8/28/19**Job Tracking No:****Due Date:** 9/27/19**Created By:** Jennifer Renwick**Type:** SOLD**Description:** Order 13294**Note:** DWG REV C IPP A: 02.04.04 New Issue NG**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	2 pcs	9/27/19	9/27/19	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
105	Packaging 2-1 - Receive - B4B	2 pcs	9/27/19	9/27/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
110	QC 6	2 pcs	9/27/19	9/27/19	0.00	0.00	QC 6 - 9	
							QC 6 - 68	

**Container No:** S220753**Part:** D3110-3**Job No:** 199567**Serial No/Batch:** S220753**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 10/08/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 9/25/19 1:02 PM Dart.Lavoie.Chanta

110 QC 6	2 pcs	9/27/19	0.00 0.00	Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				QC 6 - 9	
				QC 6 - 68	DAS
				QC 6 - 61	81
120 Packaging 3-1 - Stock - B4B 2 pcs ✓	9/27/19	0.00 0.00		QC 6 - 40	9-89
				QC 6 - 81	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B ✓	CA002
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
130 QC 21 - SA	2 pcs ✓	9/27/19	0.00 0.00	Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				QC 21 - SA - 21 ✓	CA002
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21
					9-89

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Part Op 105 - Receive & Inspect for Damage & Mat'l Certs

Descriptions: 110 - QC6- All purchased or subcontracted products

120 - Identify as per dwg & Stock Location:

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AR34	Handle	2 pcs (1 ea)	100-Purchasing	5220745 5220745

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	AR34	2	0	0

Part Specifications

Specifications could not be found.

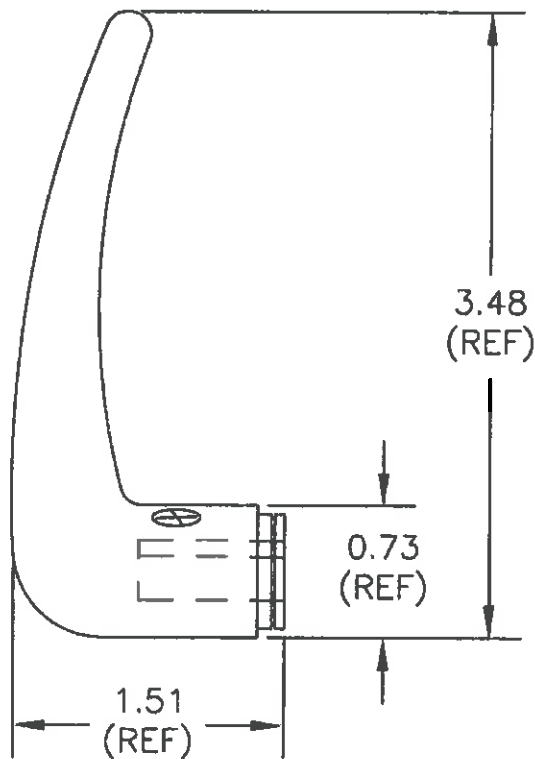
Plex 8/28/19 10:29 AM Dart.Renwick.Jennifer



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3110	REV. C SHEET 2 OF 3
DATE 05.12.14		TITLE HANDLE	SCALE 1:1

RELEASED

05.12.15 



D3110-3 HANDLE

NOTES:

- 1) POSSIBLE SUPPLIERS: ADAMS RITE P/N AR34
BELL P/N 70-027-1
PREMIER P/N 034-23002-01
- 2) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044592



Supplier: EAC002-VU
Eagle Copters Maintenance Ltd.
823 McTavish Road N E
Calgary
AB
T2E 7G9 Canada
Phone: 403-250-7370

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044592

PO Date: 9/25/19

Due Date: 9/30/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

SEP 27 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	199567	AR34	70-027-1		Handle AS PER DWG D3110-3 REV. C 70-027-1 ACCEPTABLE AS PER DWG	Firmed X2	-	9/30/19	2 pcs	0 pcs	2 pcs	\$322.00/pcs	\$644.00
Grand Total:													\$644.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 9/25/19 1:01 PM Dart.Lavoie.Chantal



WORLDWIDE FLEET MANAGEMENT

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Packing Slip

September 30, 2019

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#19-003372

Shipment Date: September 30, 2019

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Via: FEDEX OVERNIGHT
Carrier Terms:

Phone: (613) 632-5200

Waybill: 776379112701

Item	Part / Tool Number	Part / Tool Description	Current Location	Qty	UOM	Serial Number	Lot Number/Tool ID
1	70-027-1	HANDLE ASSEMBLY	Shipping Area	2	EA		LT-19-009818
	US HTS: 8302496055	ECCN: 9A991.d	COO: US				

Type of sale: Outright

Sales Order Number: SO19-01518.001

Customer PO number: POHB044592

Purchase Order Number: PO-19-003898.3

Shipping Instructions: Ship Monday Sept 30

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*** End of Document ***

RECEIVED
OCT 02 2019
DART AEROSPACE LTD.

>> denotes that the Packing Slip line item has already been printed.

1. Approving Civil Aviation Authority/Country FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG		3. Form Tracking Number: 8181177330-3	
4. Organization Name and Address: Bell Helicopter A Textron Company 3255 Bell Helicopter Blvd. Fort Worth, TX 76118		5. FAA Production Certificate PC-100SW		5. Work Order/Contract/Invoice Number: 0000310523	
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:
1	HANDLE ASSEMBLY	70-027-1	3	N/A	NEW
12. Remarks:					
13a. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 12.					
13b. Authorized Signature: 		13c. Approval/Authorization No: PC-100SW		14a. ☐ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 12. Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.	
13d. Name (Typed or Printed): James Beaucham		13e. Date (dd/mm/yyyy): 23/APR/2019		14b. Authorized Signature: 	
				14c. Approval/Certificate No	
				14d. Name (Typed or Printed)	
				14e. Date (dd/mm/yyyy)	
User/Installer Responsibilities					
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.					

1. Approving Civil Aviation Authority/Country FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG		3. Form Tracking Number: 8181177330-3	
4. Organization Name and Address: Bell Helicopter A Textron Company 3255 Bell Helicopter Blvd. Fort Worth, TX 76118		5. FAA Production Certificate PC-100SW		5. Work Order/Contract/Invoice Number: 0000310523	
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:
1	HANDLE ASSEMBLY	70-027-1	3	N/A	NEW
12. Remarks:					
13a. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 12.					
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13e. Date (dd/mm/yyyy): 23/APR/2019		14d. Name (Typed or Printed):		14e. Date (dd/mm/yyyy):	
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